



**Acrylic Polyurethane Ultra Low VOC**

# MAP-LVG

MAP-LV (Matthews Acrylic Polyurethane Ultra Low VOC) is designed to exceed the most stringent VOC regulations while retaining our full color range. In addition, this flexible high-solids, chemically cross-linked coating offers exceptional outdoor durability, UV and chemical resistance, and great impact, mar and abrasion resistance. This product can be applied over many properly prepared and primed substrates such as aluminum, steel, wood, or other existing coatings. MAP-LV is formulated to deliver less than 50g/L VOC in standard solid color applications. The use of metallics and/or special reducers will increase the VOC level slightly.



**Features:**

**Benefits:**

Durable yet flexible film .....	Impact and mar resistant
Durable gloss finish .....	Adds depth and appearance
Air-dry or force-dry capable .....	Fits most shop conditions
Excellent UV resistance .....	Excellent color and gloss retention; Extended life cycle; Reduced maintenance costs
2K Acrylic polyurethane.....	Resistance to weathering; Resistance to chalking, Long-term durability
Ultra low VOC technology .....	Environmentally friendly; Complies with most stringent VOC requirements; High solids
Brush and roll capability.....	For use in areas where air spraying is prohibited

**Compatible Surfaces:**

**MAP-LVG Acrylic Polyurethane Ultra Low VOC may be applied over properly prepared:**

6001SP/01 Polyester Primer Surfacer	74350SP/01 3.5 Non-Chromate Primer	LVU100/01 Ultra Low VOC Epoxy Primer
6007SP/01 3.5 Gray Epoxy Primer	74734SP/01 Metal Pretreatment	SMPFV205A/01 Chromate Free 3.5 VOC Wash Primer
274685SP/01 U Prime	74760SP/01 PT Filler	SMHB404A/01 Urethane Filler
274808SP/01 Black Epoxy Primer	74770SP/01 HBPT	SMP001A/01 Epoxy Gray Primer
274908SP/01 White Epoxy Primer	74780SP/01 HBEF	SMP002A/01 Epoxy White Primer
274528SP/01 2.1 VOC Gray Epoxy Primer	74777SP/01 Tie Bond	SH5106/01* White Primer
274530SP/01 2.1 VOC White Epoxy Primer	274777SP/01 Low VOC Tie Bond	Z6248/01 1K WB White Primer
274531SP/01 2.1 VOC Black Epoxy Primer	274793SP/01 Low VOC Spray Bond	*Also available in /PL or /DR

**Associated Products:**

Catalyst	Reducer	Accelerator
MAP-LVX270/01* Catalyst	MAP-LVRS01/01* Cool Temp. Spray Reducer	287437SP/08 HS Accelerator
	MAP-LVRS02/01 Warm Temp. Spray Reducer w/ Extender	MAP-LVA117/08 Ultra Low VOC Accelerator
*Also available in /04	MAP-LVRS03/01 Hot Temperature Spray Reducer w/ Extender 80° & Above	47117SP/04 MAP Accelerator
	MAP-LVRB51/01* Brush and Roll Reducer	

# MAP-LVG

## Directions for Use

### Surface Preparation:

Substrate should be prepared according to Matthews Substrate Preparation Guide prior to topcoat application.

### Mix Ratio:



Mix Ratio for Spraying (by volume)

MAP-LVG	LVX270/01 or /04	LVRS0x*	with Accelerator**
3 parts	1 part	1 part	Up to 1oz/RTS quart

\*Choose MAP reducer

- MAP-LVRS01/01 or /04 Cool Temp. Spray Reducer
- MAP-LVRS02/01 Warm Temp. Spray Reducer with Extender
- MAP-LVRS03/01 Hot Temperature Spray Reducer with Extender 80° & Above
- NOTE: Larger jobs may require a hotter temperature reducer.

\*\*Caution: use of accelerator with LVRS01 is Not Recommended as it will drastically shorten pot life.

- For Brushing and Rolling, refer to Technical Data Sheet MPC193.
- All components should be mixed thoroughly before using
- Strain material after mixing



**Pot Life:** Pot-life is the amount of time before spray viscosity doubles. These are estimates based on lab results at 50% relative humidity, 70°F/21°C—results will vary based on application conditions, reducer selection, and accelerator choice.

Note: mix no more product than can be used within time limits listed below:

Application Method	Reducer	Accelerator*	Max load of accelerator per RTS qt	Pot-Life
Spraying	MAP-LVRS01/01**	Accelerator is Not Recommended when using MAP-LVRS01/01** reducer		1 hour
	MAP-LVRS02/01 or MAP-LVRS03/01	287437SP/08	1/2 oz	1.5 hours
		MAP-LVA117/08	1/2 oz	1 hour
		47117SP/04	1/2 oz	1 hour
Brush and Roll	LVRB51/01**	Accelerator is Not Recommended when brushing or rolling		1 hour

\*Times listed in the chart above are for a full load of accelerator.

\*\*Also available in /04

### Additives:



None required, but the following may be used for specific application or project needs:

- 287112SP/04 Medium Suede Additive
- 287113SP/04 Coarse Suede Additive

### Spray Set Up:



Air Pressure: Conventional: 40 - 50 psi at the gun\*  
HVLV: 10 psi at the cap\*

\* Refer to spray gun manufacturer recommendations for inlet pressure.



Pressure Pot Fluid Delivery: 8 - 12 Fluid Ounces per Minute



Gun Set Up: Siphon Feed: 1.2 - 1.4 mm 0.047 - 0.055 fluid tip  
HVLV: 1.2 - 1.4 mm 0.047 - 0.055 fluid tip  
Pressure Pot: 1.0 - 1.2 mm 0.039 - 0.047 fluid tip

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## Directions for Use

### Application:



Apply:

Apply two full wet coats, allowing proper flash time\* between coats. Apply additional coats as necessary to achieve total dry film thickness and/or metallic control.

\*Flash times will vary dependent upon film thickness, temperature, solvent selection, spray gun set-up, application, etc.

Recommended Film Thickness:		Per Coat	Total
	Wet Film Thickness (WFT)	2 - 3 mils	4 - 6 mils
	Dry Film Thickness (DFT)	1 mils	2 mils

**Caution:** All 2-component crosslinking slows significantly at temperatures below 60°F or 16°C. Never spray or subject freshly painted coatings to these conditions or loss of gloss, decreased durability and improper curing can occur.

### Estimated Drying Times:



Air-Dry @ 50% Relative Humidity, 70°F/21°C  
LVG (Mixed 3:1:1 with LVX270 and Reducer)

Reducer	Accelerator*	Dust Free	Set to Touch	Dry to Handle	Tape Time	Vinyl Application (2-3 mils)	Reflective Metallic Vinyl Application
MAP-LVRS01/01**	Not recommended	10-15 minutes	25-35 minutes	45-60 minutes	1-2 hours	8-11 hours	16-22 hours
MAP-LVRS02/01 or MAP-LVRS03/01	287 437SP/08	10-15 minutes	15-20 minutes	25-40 minutes	1-1½ hours	7-10 hours	12-16 hours
	MAP-LVA117/08	10-15 minutes	15-20 minutes	25-40 minutes	1-1½ hours	7-10 hours	12-16 hours
	47117SP/04	10-15 minutes	15-20 minutes	25-40 minutes	1-1½ hours	7-10 hours	12-16 hours

\*Times listed in the chart above are for a full load of accelerator.

\*\*Also available in /04

**Recoating:** Paint films cured over 24 hours should be cleaned, lightly dry scuff sanded with 320 – 400g by hand/machine or wet sanded with 600g, then cleaned again before recoating.

**Force Dry:** Allow 30 minute purge before baking to prevent solvent popping. Bake for 40 minutes at 140°.

### Equipment Cleaning:

Clean equipment promptly with any low VOC all-purpose cleaning solvent. Acetone should be used for cleanup in environmentally regulated areas.

**Note: Do not leave mixed material in equipment.**

### Technical Data:

#### VOC Information

VOC Actual RTS	0.18 – 1.85 lbs/gal
VOC Actual RTS	22 – 221 g/L
VOC Regulatory (less water less exempt) RTS	0.36 – 2.30 lbs/gal
VOC Regulatory (less water less exempt) RTS	43 – 276 g/L

For complete VOC information, visit [MatthewsPaint.com](http://MatthewsPaint.com) > Quick Links > VOC Data

#### Performance Characteristics

Volume solids (RTS)	45.28% - 54.88%
Theoretical Coverage (1 mil @ 100% transfer efficiency)	727 - 761 sq.ft./RTS gal
Application Conditions - Temperature	60°F (16°C) Minimum 100°F (38°C) Maximum
Application Conditions - Relative Humidity	85% maximum 5° above dew point

For specifications and other technical data refer to MPC211 MAP-LV specifications document

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**Important:** The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all its parts. Improper spray technique may result in a hazardous condition. Follow spray equipment manufacturer's instructions to prevent personal injury or fire. Follow directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

**See Safety Data Sheet and Labels for additional safety information and handling instructions.**

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION - US (412) 434-4515; CANADA (514) 645-1320; Mexico 01-800-00-21-400  
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